# Global quality standard, Worldwide partnership

























Twitter

# Guangdong Tongyi Heat Pump Science and Technoloy Co., Ltd

Head office: 20/F, South Tower, No.159 Middle Qiaozhong Road, Liwan District, Guangzhou Factory office: No.2, Chuangye South Road, Songxia Indus-park, Nanhai, Foshan Tel.: 020-81419999 020-81419000

Website: www.tongyiheatpump.com E-mail: info@tongyiheatpump.com

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# WE KNOW MORE ABOUT OUR CUSTOMERS' NEEDS







ROOTED IN THE INDUSTRY FOR MORE THAN 20 YEARS, SERVING MORE THAN 1 MILLION FAMILIES

FOR MORE THAN 20 YEARS, WE HAVE BEEN SPECIALIZED
IN DEVELOPING HEAT PUMP TECHNOLOGY TO PROVIDE
MORE SUITABLE SOLUTIONS TO USERS' NEEDS



Established in 1999, Guangdong Tongyi Heat Pump Science and Technology Corp. is one of the first and most professional heat pump manufacturers in China. Tongyi is committed to being a reliable partner, establishing the highest quality standards to ensure product and safety. Tongyi products are always at the forefront of energy efficiency.

For over 20 years of development, Tongyi has gained a high reputation in quality and reliability. Tongyi has one of the most stringent control mechanisms in place for its manufacturing processes and product quality. It has successfully obtained most of the world well known certificates, including CE, EMC, RoHS, LVD, EMD, RED, ERP, IEC, ETL, SASO, CCC, ETC for its products and ISO9001, ISO14001, ISO45001 approvals for the production management.

We value your feedback. We continuously strive to meet the highest standards to satisfy our client's demands. Through rigorous monitoring and relentless after-sales service, customer feedback is collected and swiftly incorporated into our products. Tongyi is always looking to simplify processes putting customers in the center to improve our units and after-sales service.

Guangdong Tongyi Heat Pump Science and Technoloy Co., Ltd

# Company History

### 1999

Established and launched products in this year.

### 2000

Successfully developed high efficiency heat pump air conditioner.

### 2001

ISO 9001 certified for the first time.

### 2002

Products are CE CB certified and exported to Europe.

### 2003

Honored the title of Trusted Quality Products Enterprise.

### 2004

Promote air source heat pump water heater in domestic market.

### 2005

Denominated the name of "Air Source Heat Pump Water Heater" in Chinese "Kong Qi Neng" Water Heater in China, and recognized by the industry.

### 2006

Start to provide heat pump training course twice per year for the industry.

### 2007

Joined in the National Standard of Heat Pump Water Heater Drafting Committee.

### 2008

Recognized as high-tech enterprises by the government.

### 2009

Inverter Heat Pump for Radiant heating and cooling supplied in Japan market.

### 2010

Obtained deflector-type heat dissipation device patent and triple-function heat pump patent.

### 2011

Successfully developed wrap-around aluminum microchannel heat exchanger and introduced the technology to production.

### 2012

Qualified for the rebate program of Energy-saving Products launched by the government.

### 2013

Launched clean production plan.

### 2014

Awarded Excellent quality brand enterprise.

### 2015

New series of DC inverter heat pump made great success in both domestic and overseas market.

### 2016

Participated in Beijing coal-to-electricity project, replace coal boiler with TONGYI heat pump for surburb house heating.

### 2017

Established Tongyi Air Source Heat Pump Research Institute.

### 2018

Launched new DC EVI heat pump for domestic house heating and cooling in MCE Milan.

### 2019

Served the hot water project of Daxing international airport (Asian top airport)

### 2020

Launched new DC EVI heat pump for commercial heating and cooling.

### 2021

Moved to new headquarters in Guangzhou.



China Certificate for Energy Conservation Product



ISO45001:2007 Occupational Health and Safety Management



ISO14000:2004 Environmental Management System Certification Certificate



ISO9001:2008 Certificate of Quality Management System



Drafting enterprise for National Standard of Heat Pump Water Heater



ETL



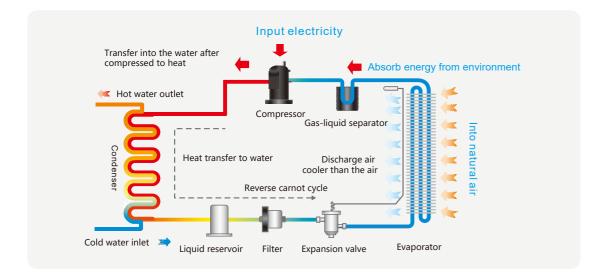
CE



CE

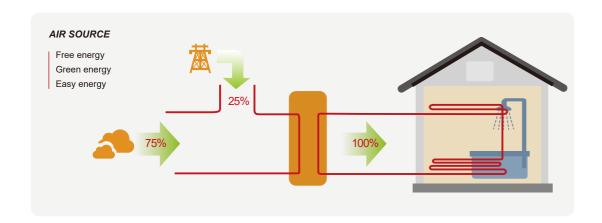
- ISO45001:2007 Occupational Health and Safety Management System Certification Certificate
- ISO9001:2008 Certificate of Quality Management System
- ISO14000:2004 Environmental Management System Certification Certificate
- Enterprise supported by The National Innovation Fund

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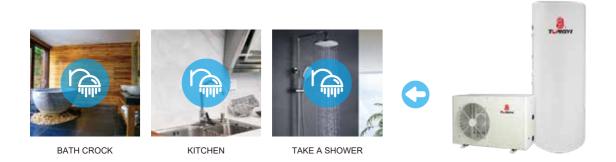


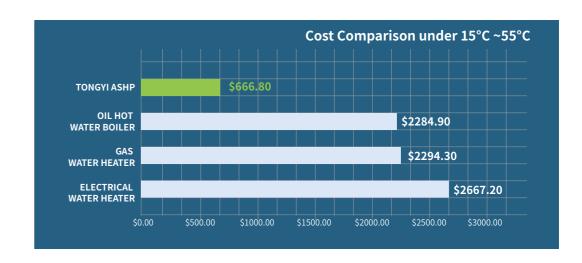
### **ENERGY EFFICIENT APPLICATION**

TONGYI Heat Pump offers the best solution for home heating and hot water supply with TY's inverter technology. It is 4 times more energy efficient than boiler system by absorbing energy from the outdoor environment.



### **VARIOUS APPLICATION**





# ASHP VS other heating methods

Heating Methods		Tongyi ASHP		Oil/Gas hot water boiler		Electrical water heater			
Type of energy consumption		Electricity		Oil/Gas		Electricity			
Safety Risk		Low		High		Middle			
Environmental impact		Non-pollution		Heavily polluted		Non-pollution			
Estimated product lifetime		10-12 Years		5-8 Years		5-8 years			
Installation site		NO linits		Special room		Special room			
floor space		Small		Large		Middle			
Safety performance		Safe and reliable		Flammable, explosive goods		Heating pipe aging, leakage			
Noise Level		Low		High		Low			
Failure Detection Way		Automatic		2-3 technician		1 electrician			
Labor costs		Without specific person		2-3 people labor		1 people labor			
Other cost		No		Annual examine and approve cost		Annual exmine cost			
Under same condition, Daily hot water demand 1000L, Heating water from 15°C to 55°C, comparison for running cost									
		heat of wate	er (Kcal/Kg.°C)			1			
heat value(Kcal)=specific heat of water (kcal/(kg.°C))×daily water				equirement(kg) xwater temp difference(°C)		40000			
Heating Methods	Tongyi heat pump		Electrical water heater		liquid gas water heater		Oil water heater		
Fuel	Ele	ectricity	Electricity		Liquid gas		Gas		
Combustion value	860		860		8667		8700		
Unit	Kcal/h		Kcal/h		Kcal/(m3.h)		Kcal/(Kg.h)		
Efficiency(%)	380		95		80		75		
Demand for energy	12.2		49		5.8	5.2			
Unit	Degree		Degree		m³		Kg		
Fuel price (\$)	0.15		0.15		1.09		1.20		
Amount fuel cost (\$)	1.82		7.32		6.28		6.25		
Running cost (\$/Year)	666.8		2667.2		2294.3		2284.9		

Notes: The price on the form as per market price at the time, the energy consumption of other types of heat source as per national standard of energy efficiency, specific data might be a gap. Please refer to the local condition.

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# Master of Core Technology

TONGYI is one of the first and most professional heat pump manufacturers in China. We are in cooperation with 3 top universities in China on various HVAC research topics.



# Professional Design Procedure From the beginning of product development,

a wide range of details are taken into account: easy installation, user friendliness, cutting-edge design, high functionality, full-scale tests, and the use of more than 56 different technologies. Always aiming to provide our customers with highest standard products.

# **Process Control**

In our production line we strictly control all processes. From the first step until the units are packed and ready to ship. Through relentless monitoring, we record all processes and developments to ensure the products are reliable and in conformity with product-specifications.

We monitor our entire supply chain for all the

main parts and accessories strictly. 100% of

the parts and components undergo rigorous

incoming inspection at our factory.



## Professional R&D Team

Cooperating with several top universities in China, Tongyi attracts young talents every year and has established a government-recognized R&D Center with a team of highly-qualified engineers.



We implement 100% inspection on the finished products before shipping. We implement an additional double sample inspection for all units shipped to the overseas market.

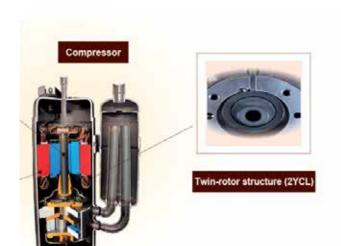








# **Twin-rotary Compressor**

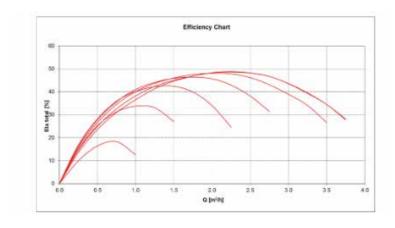


ne world famous twin-rotary comressor is running quietly and powerl, and proved to be more stable with ng lifetime span.

# Built-in pump

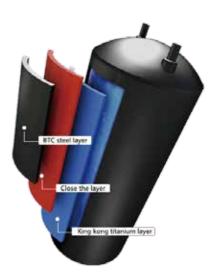
In addition, the running noise of the water pump is extremely low, and the built-in water pump greatly reduces the installation difficulty of the system.





# **Enemal Water Tank**

The enemal is brushed inside the water tank which is of high resistance and of great pressure bearing, because the enamel makes the welding line of the stainless panel separate with the water. That prolongs the working life for the unit.



# Max. 75°C Outlet Water Temperature

Higher outlet water temp. up to 75°C. Could satisfy most demands for residential sanitary hot water.



# Water Cooling

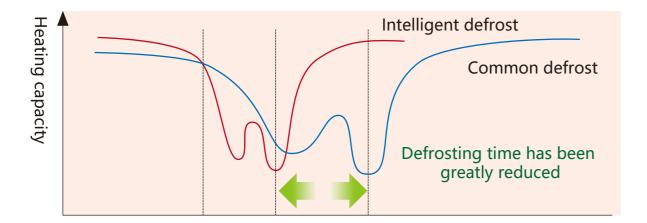
Outlet water temperature can be set from 25°C to 40°C. To cool down your sanitary water temperature in summer time!

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# **Product Features**

# Smart defrost, winter heating worry-free

The system can accurately judge the timing and time of defrosting according to the defrosting data such as unit running time, compressor suction and exhaust pressure and outdoor environmental temperature, and shorten the defrosting time to 3~5 minutes, so as to achieve defrosting and frost-free heating and ensure the optimal heating capacity of the unit.



# **Multi-protections**

The system runs safely, steadily and reliably thanks to our full protection: high temperature protection, compressor overload & overheat protection, power phase sequence & over/under voltage protection,etc.



































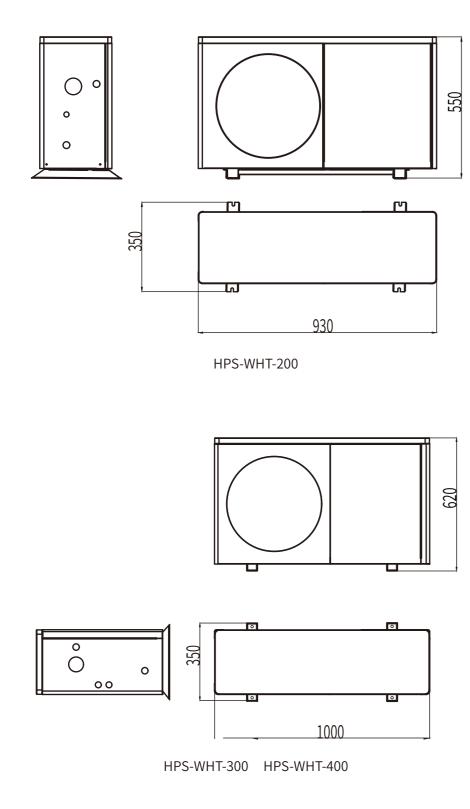


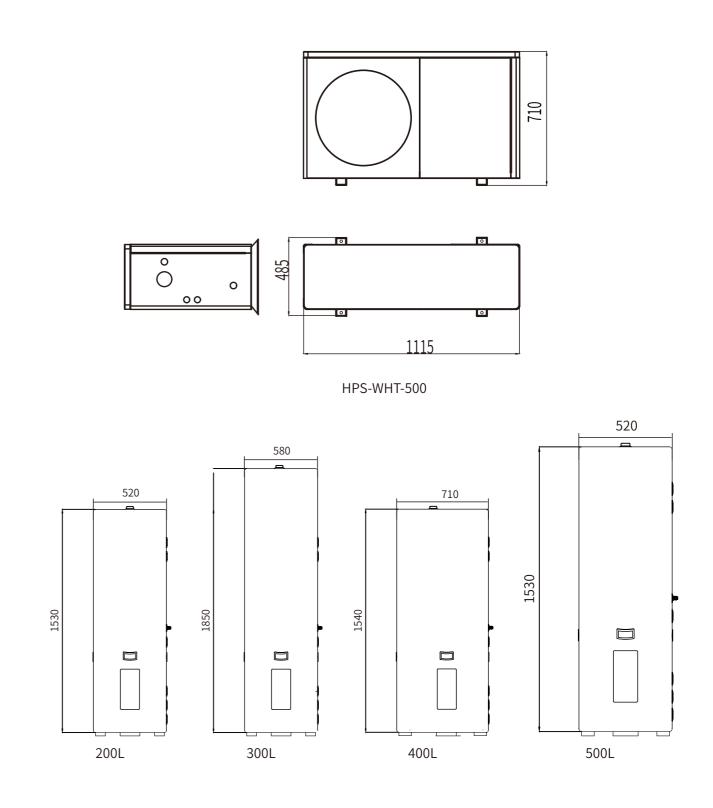




Model		HPS-WHT-200	HPS-WHT-300	HPS-WHT-400	HPS-WHT-500
Туре		Split type	Split type	Split type	Split type
Rated heating capacity	kW	3.6	5.4	8.7	12
Rated input power	kW	0.86	1.30	2.08	2.88
COP		4.21	4.15	4.18	4.16
Running current	Α	3.9	5.9	9.5	13.1
Operating ambient temp.	℃	-15~43℃	-15~43°C	-15~43°C	-15~43℃
Max outlet water temp.	℃	60	60	60	60
Power supply	V/Ph/Hz	220V/1Ph/50Hz	220V/1Ph/50Hz	220V/1Ph/50Hz	220V/1Ph/50Hz
Running votage	V	198V~242V	198V~242V	198V~242V	198V~242V
Noise	dBA	48	50	54	55
Water tank volume	L	200	300	400	500
Compressor		GMCC	GMCC	GMCC	GMCC
In-built circulation pump		Wilo	Wilo	Wilo	Wilo
Max water pressure	MPa	0.8	0.8	0.8	0.8
Heating element	kW	3.0 KW	3.0 KW	4.0 KW	4.0 KW
Defrosting		Auto	Auto	Auto	Auto
Refrigerant		R410a	R410a	R410a	R410a
Inner tank material		Enamel	Enamel	Enamel	Enamel
Outer tank material		Painted steel	Painted steel	Painted steel	Painted steel
Water proof		IPX4	IPX4	IPX4	IPX4
Insulation thickness	mm	50mm	50mm	50mm	50mm
Heat pump size	mm	950*350*550	1000*350*620	1000*350*620	1115*485*710
Water tank size		Ф520*1530	Ф580*1850	Ф710*1540	Ф710*1890
Heat pump N.W.	kg	42	48	55	80
Water tank N.W.	kg	60	84	105	128

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# Project portfolios



Daxing International Airport project



Guizhou Astronomical Telescope Project



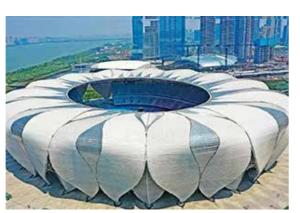
Bird's Nest Stadium project in Beijing



Alibaba



Shenzhen Universiade



HANGZHOU ASIA GAMES

# To help achieve the carbon neutral goal by the heat pump technology

From 1999 up to now, the contribution of Tongyi Heat Pump to the energy conservation and emission reduction, is equal to growing **100 million** trees for the society!

Coal

Saved coal consumption more than **750,000 tons!** 

Co<sub>2</sub>

Reduced carbon dioxide emissions more than **3 billion kilograms!** 



Reduced Nitride emissions more than 3.2 million kilograms!

So<sub>2</sub>

Reduced sulfur dioxide emissions more than 12.5 million kilograms!



